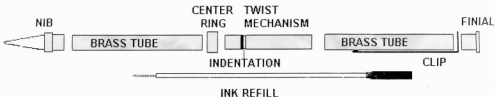


7MM PEN



PEN ASSEMBLY INSTRUCTIONS:

1. CUT WOOD STOCK APPROXIMATELY $\frac{1}{2}$ " X $\frac{1}{2}$ " X THE LENGTH OF THE BRASS TUBES AND ROUGHLY $\frac{1}{4}$ " EXTRA LENGTH. THIS LESSONS THE POSSIBILITY OF THE BIT BLOWING OUT THE BOTTOM AND RUINING THE STOCK.
2. DRILL WITH A 7 MM BIT AND CUT TO THE PROPER LENGTH OF THE BRASS TUBES. THE WOOD SHOULD BE SLIGHTLY LONGER THAN THE BRASS TUBE. THIS WILL ALLOW ENOUGH ROOM TO TRIM THE WOOD TO THE EXACT LENGTH OF THE TUBE.
3. GLUE THE BRASS TUBES INTO THE WOOD BLANKS. USE A GOOD TWO-PART EPOXY.
4. TURN, SAND AND FINISH.
5. THE DIAMETER OF THE WOODEN BARREL SHOULD BE THE SAME DIAMETER AS THE BRASS RING.
6. PRESS THE TIP INTO ONE OF THE BRASS TUBE ENDS, GLUE IF NECESSARY.
7. PRESS THE TWIST MECHANISM, **THREADED END OUT**, INTO THE OTHER END OF THE TUBE. PRESS UNTIL THE TUBE COVERS THE INDENTATION.
8. SLIDE THE BRASS RING OVER THE TWIST MECHANISM.
9. INSERT CAP INTO CLIP, PUSH INTO TUBE.
10. INSERT INK CARTRIDGE.
11. PUT THE TWO PIECES TOGETHER. IF A VICE IS USED FOR ASSEMBLY, USE WOODEN JAWS.

***** PEN TUBES ARE LONGER THAN THE PENCIL TUBES!!!!**

PLEASE NOTE: USE SUPER GLUE WHEN NECESSARY ON PARTS ONLY (NOT TUBES)