

# ITEM #PKDETACH

## 24 KT DETACHABLE KEY RING KIT

### KIT FEATURES:

- Spring loaded detachable end mechanism
- 2 Key Rings
- 7mm Brass Tube

### REQUIRED ACCESSORIES:

- 7mm Pen Mandrel
- 7mm Barrel Trimmer (Optional)

### PREPARING AND TURNING THE WOOD:

- Cut a blank of wood to the length of the brass tube plus 1/16" for squaring off. The width should be slightly larger than the designed profile.
- Drill a 7mm hole in the blank, centered, through the blank.
- Glue the brass tube Inside, centered inside the blank.
- Trim the excess wood down to the brass tube.
- Turn the blank over the mandrel to the design of your choice.
- Finish the wood with a choice of friction polish and wax.

### ASSEMBLY:

- Use wood vice jaws, or a pen press to push the parts together.
- Detach the center piece from the upper end by pressing on the plunger while pulling apart.
- Press the center piece into the barrel.
- Press the end piece into the opposite end.
- Press on the plunger and engage the upper end back into the center piece.
- Insert key rings into the holes.

