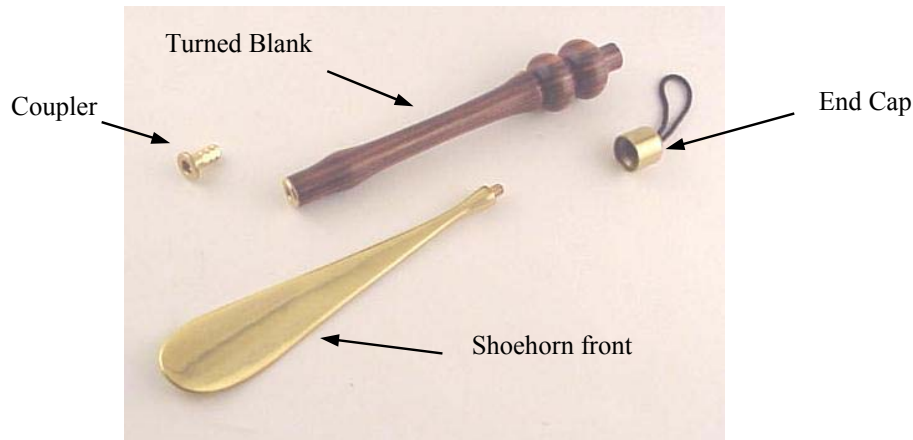


## Instructions for #PKSHORN



- 1) Use a blank at least 7" long by 1-1/2" square. Mark the center of each end of the blank. Drill a small pilot hole in each end.
- 2) Mount the rear of the blank (for the end cap) to your lathe using a drive center.
- 3) Bring the tail stock with the live center into the front end of the blank. Lock in place.
- 4) Turn the handle to the design of your choice.
- 5) Turn the end of the handle to fit inside the end cap (approximately 5/8" diameter x 1/2" deep) remove the handle to check the fit.
- 6) The front of the handle should be turned to match the size of the threaded coupler (about 5/8").
- 7) Drill a 11/32" hole 3/4" deep through the front of the handle. Insert the coupler using glue.
- 8) Glue the end cap onto the rear of the spindle. Screw the shoehorn into the front.